## Bias Dependence of Non-Fourier Heat Conduction in GaN HEMTs

#### Yang Shen

Department of Engineering Mechanics, School of Aerospace Engineering, Tsinghua University

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#### Overview

- Self-heating in GaN HEMTs can cause reliability issues and degrade the device performance. Being the result of Joule heating, self-heating is highly bias dependent.
- Previous studies on self-heating are mainly based on Fourier's law of heat conduction, the non-Fourier effects have not been studied quantitatively.
- We reexamined the bias dependence of self-heating in GaN HEMTs by TCAD and phonon Monte Carlo simulations, and developed a two-thermal-conductivity model which can address the bias dependence of phonon ballistic effects easily.

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- Self-Heating in GaN HEMTs
- Phonon Ballistic Transport in GaN HEMTs
- 2 Device Structure and Simulation Details
- 3 Results and Discussion
- 4 Conclusion

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### Thermal Issues in GaN HEMTs

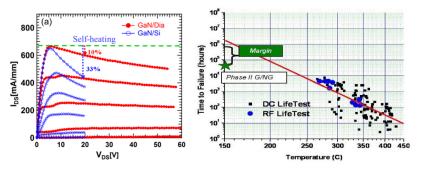


Figure 1:  $I_{DS} - V_{DS}$  of GaN/Dia Figure 2: Mean time to failure and GaN/Si HEMTs <sup>1</sup>. (MTTF) for TriQuint GaN PAs <sup>2</sup>.

#### The significant overheating within the devices largely degrades the electrical performance and shortens the device lifetime.

<sup>1</sup>K. Ranjan, S. Arulkumaran, G. Ng, et al., "Investigation of self-heating effect on dc and rf performances in algan/gan hemts on cvd-diamond," *IEEE Journal of the Electron Devices Society*, vol. 7, pp. 1264–1269, 2019.

<sup>2</sup>M. Rosker, C. Bozada, H. Dietrich, *et al.*, "The darpa wide band gap semiconductors for rf applications (wbgs-rf) program: Phase ii results," *CS ManTech*, vol. 1, pp. 1–4, 2009.

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### **Bias Dependence of Self-Heating**

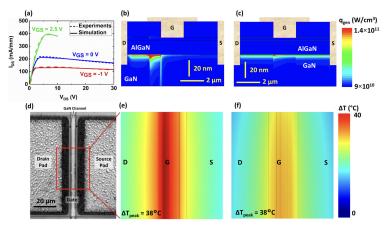


Figure 3: Bias dependent results for channel conditions with  $V_{\text{GS}} = -1$  V and  $V_{\text{GS}} = 2.5$  V, respectively<sup>3</sup>,  $P_{\text{diss}} = 250$  mW.

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<sup>&</sup>lt;sup>3</sup>B. Chatterjee, C. Dundar, T. E. Beechem, et al., "Nanoscale electro-thermal interactions in AlGaN/GaN high electron mobility transistors," *Journal of Applied Physics*, vol. 127, no. 4, p. 044 502, 2020.

### **Bias Dependence of Self-Heating**

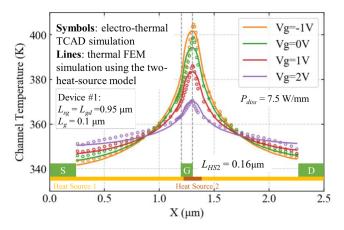


Figure 4: Temperature profiles across the channel at  $P_{diss} = 7.5 \text{ W/mm}$  and the four different biases<sup>4</sup>.

<sup>&</sup>lt;sup>4</sup>X. Chen, S. Boumaiza, and L. Wei, "Modeling bias dependence of self-heating in gan hemts using two heat sources," *IEEE Transactions on Electron Devices*, vol. 67, no. 8, pp. 3082–3087, 2020.



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#### Phonon Ballistic Transport

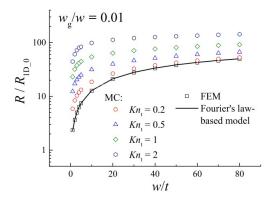


Figure 5: Dimensionless total thermal resistance as a function of w/t, with  $w_g/w = 0.005$  and  $0.01^5$ . Phonon Ballistic Transport can significantly increase the thermal resistance.

<sup>5</sup>Y.-C. Hua, H.-L. Li, and B.-Y. Cao, "Thermal spreading resistance in ballistic-diffusive regime for GaN HEMTs," *IEEE Transactions on Electron Devices*, vol. 66, no. 8, pp. 3296–3301, 2019.

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### Multiscale Electrothermal Simulation <sup>10</sup>

The previous work considering the phonon transport in electrothermal simulations did not give some general and clear conclusions  $^{6-9}$ .

Also, the bias dependence of phonon ballsitic effects has not been studied quantitatively.

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<sup>&</sup>lt;sup>6</sup>N. Donmezer and S. Graham, "The impact of noncontinuum thermal transport on the temperature of algan/gan hfets," *IEEE Transactions on Electron Devices*, vol. 61, no. 6, pp. 2041–2048, 2014.

<sup>&</sup>lt;sup>7</sup>Q. Hao, H. Zhao, and Y. Xiao, "A hybrid simulation technique for electrothermal studies of two-dimensional GaN-on-SiC high electron mobility transistors," *Journal of Applied Physics*, vol. 121, no. 20, p. 204 501, 2017.

<sup>&</sup>lt;sup>8</sup>Q. Hao, H. Zhao, Y. Xiao, et al., "Hybrid electrothermal simulation of a 3-d fin-shaped field-effect transistor based on GaN nanowires," *IEEE Transactions on Electron Devices*, vol. 65, no. 3, pp. 921–927, 2018.

<sup>&</sup>lt;sup>9</sup>B. Chatterjee, C. Dundar, T. E. Beechem, et al., "Nanoscale electro-thermal interactions in AlGaN/GaN high electron mobility transistors," *Journal of Applied Physics*, vol. 127, no. 4, p. 044 502, 2020.

<sup>&</sup>lt;sup>10</sup>H. Rezgui, F. Nasri, G. Nastasi, et al., "Design optimization of nanoscale electrothermal transport in 10 nm soi finfet technology node," *Journal of Physics D: Applied Physics*, vol. 53, no. 49, p. 495 103, 2020.

### This Work

#### Motivation

Reexamine the bias dependence of self-heating in GaN HEMTs with the consideraton of phonon ballistic transport.

#### This Work

TCAD and Monte Carlo simulations were conducted to study the self-heating in GaN HEMTs. Based on the two-heat-source model, this work proposed a two-thermal-conductivity model to consider the bias dependence of phonon ballistic effects easily.

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#### 2 **Device Structure and Simulation Details** Device Structure and TCAD Setup Phonon Monte Carlo Simulation

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## Device Structure<sup>11</sup>

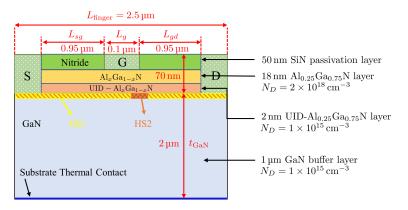


Figure 6: Schematic of the GaN HEMT for TCAD simulations.

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<sup>&</sup>lt;sup>11</sup>X. Chen, S. Boumaiza, and L. Wei, "Self-heating and equivalent channel temperature in short gate length gan hemts," *IEEE transactions on electron devices*, vol. 66, no. 9, pp. 3748–3755, 2019.

### **Output Characteristics**

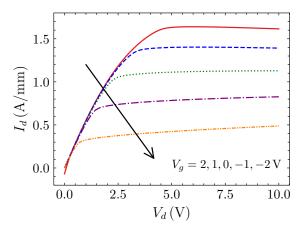


Figure 7: Output characteristics of the HEMT under  $V_g$  from -2V to 2V with an interval of 1V.



# 2 Device Structure and Simulation Details

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### Phonon Monte Carlo Simulation

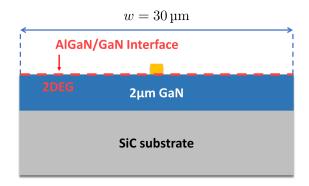


Figure 8: Schematic of GaN on SiC device for MC simulations.

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#### **Phonon Dispersion**

- An isotropic sine-shaped phonon dispersion (Born-von Karman dispersion) is used.
- Longitudinal and transverse branches are not differentiated.

$$\omega(k) = \omega_{\rm m} \sin \left( \frac{\pi k}{2k_{\rm m}} \right)$$
$$k_{\rm m} = \left( \frac{6\pi^2 N}{V} \right)^{1/3}, \ a = \pi/k_{\rm m}, \ \omega_{\rm m} = \frac{2v_{0g}}{a}$$

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#### **Relaxation time**

Matthiessen's rule<sup>12</sup>:

$$\tau^{-1} = \tau_{\rm I}^{-1} + \tau_{\rm U}^{-1} = A\omega^4 + B\omega^2 T \exp(-C/T)$$

Thermal conductivity fitting:

$$\mathscr{L}(A, B, C) = \sum_{T} \left\| \frac{1}{3} \sum_{p} \int_{0}^{\omega_{m}} C_{\omega} v_{\omega} l_{\omega} d\omega - k_{\exp} \right\|^{2}$$

$$C(\omega, p) = \hbar \omega D(\omega, p) \frac{\partial f^{\mathsf{m}}}{\partial T} = \hbar \omega \frac{\kappa^{2}}{2\pi^{2} |v_{g}|} \frac{\hbar \omega e^{\frac{\hbar \omega}{Tk_{B}}}}{T^{2} k_{B} \left(e^{\frac{\hbar \omega}{Tk_{B}}} - 1\right)^{2}}$$

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<sup>&</sup>lt;sup>12</sup>G. Chen, Nanoscale energy transport and conversion: a parallel treatment of electrons, molecules, phonons, and photons. Oxford university press, 2005.

#### Phonon Dispersion and Relaxation time

Parameter (Unit)	GaN	SiC
$k_0 (1  imes 10^9  { m m}^{-1})$	10.94	8.94
$\omega_m$ (1 $ imes$ 10 <sup>13</sup> rad/s)	3.50	7.12
$a_D(Å)$	2.87	3.51
$A(1  imes 10^{-45}  { m s}^3)$	5.26	1.00
$B(1 imes 10^{-19}\mathrm{s/K})$	1.10	0.596
С(К)	200	235.0

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<sup>&</sup>lt;sup>13</sup>Q. Hao, H. Zhao, and Y. Xiao, "A hybrid simulation technique for electrothermal studies of two-dimensional GaN-on-SiC high electron mobility transistors," *Journal of Applied Physics*, vol. 121, no. 20, p. 204 501, 2017.

#### Phonon Dispersion and Relaxation time

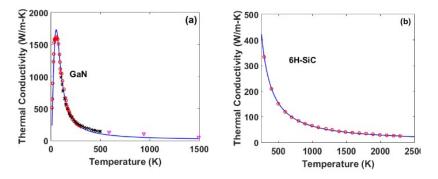


Figure 9: Thermal conductivity from model calculations (line), and from experiments (symbols)<sup>14</sup>.

<sup>&</sup>lt;sup>14</sup>Q. Hao, H. Zhao, and Y. Xiao, "Multi-length scale thermal simulations of gan-on-sichigh electron mobility transistors," in *MultiscaleThermal Transport in Energy Systems*, Nova Science Publishers, 2016.

#### Interface Phonon Transport

Based on diffuse mismatch model (DMM), phonons are diffusively transmitted or reflected by an interface.

The frequency-dependent phonon transmissivity from material 1 to 2 is given as

$$T_{12}(\omega) = \frac{\sum_{\rho} v_{2,g,\rho}(\omega) D_{2,\rho}(\omega)}{\sum_{\rho} v_{1,g,\rho}(\omega) D_{1,\rho}(\omega) + \sum_{\rho} v_{2,g,\rho}(\omega) D_{2,\rho}(\omega)}$$

The thermal boundary resistance (TBR) of GaN/SiC calculated by MC is  $16 \text{ m}^2 \text{ K/GW}$ , which is in the same range of the experiments  $5 \text{ m}^2 \text{ K/GW}$ – $20 \text{ m}^2 \text{ K/GW}$ .

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## Device Structure and Simulation Deta

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- Bias-Dependent Heat Generation
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- Thermal Resistance of GaN Buffer Layer
- Two-Thermal-Conductivity Model

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## **Bias-Dependent Heat Generation**

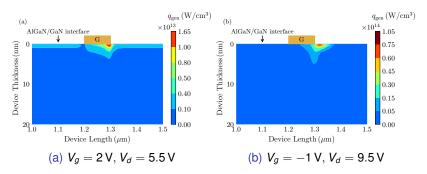


Figure 10: The total power dissipation level for the two bias condions, P = 7.5 W/mm.

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#### **Two-Heat-Source Model**

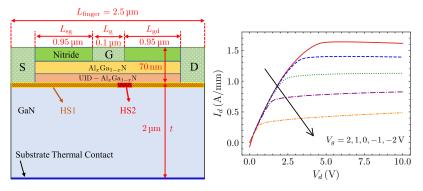


Figure 11: Schematic of the two-heat-source model.

$$\begin{cases} P_1 = I_d V_d, P_2 = 0, & V_d \leq V_{dsat} \\ P_1 = I_d V_{dsat}, P_2 = I_d (V_d - V_{dsat}), & V_d > V_{dsat} \end{cases}$$

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#### **Temperature Distribution**

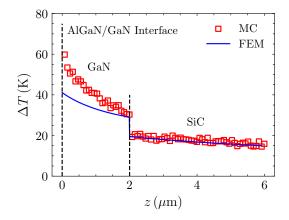


Figure 12: Temperature rise along the thickness direction at drain-side gate edge,  $V_q = 2 \text{ V}$ ,  $V_d = 4 \text{ V}$ .

#### Phonon ballistic effects mainly exist in GaN buffer layer.

### **Bias-Dependent Channel Temperature**

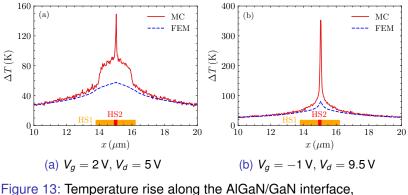


Figure 13: Temperature rise along the AlGaN/GaN interfact  $P_{\text{diss}} = 7.5 \text{ W/mm}.$ 

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### **Bias-Dependent Channel Temperature**

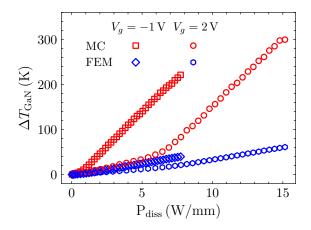


Figure 14: Maximum temperature rise in GaN layer at different biases predicted by MC and FEM.



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#### Differential Thermal Resistance of GaN Layer

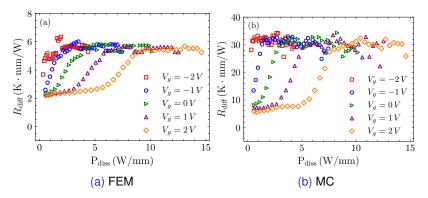
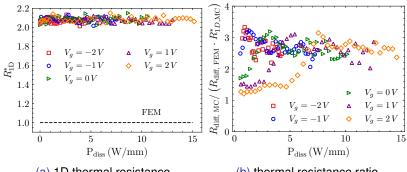


Figure 15: Differential thermal resistance  $R_{\text{diff}}$ , computed as the derivative of  $\Delta T_{\text{GaN}}$  versus  $P_{\text{diss}}$ 

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#### Thermal Resistance of GaN Layer



(a) 1D thermal resistance

(b) thermal resistance ratio

Figure 16: Thermal resistance of the GaN layer.

The cross-plane ballistic effect stays nearly constant at different biases, whereas the ballistic effect with the heat generation region size comparable with MFP is highly bias-dependent.



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#### Effective Thermal Conductivity Model<sup>15,16</sup>

The degradation of the effective thermal conductivity is caused by the suppression of mean free paths of phonons,

$$k_{\rm eff} = \frac{1}{3} \sum_{j} \int_{0}^{\omega_{j}} \hbar \omega \frac{\partial f_{0}}{\partial T} \, {\rm DOS}_{j}(\omega) v_{g,\omega,j} l_{m,j} d\omega$$

#### Where

$$I_{m,j} = \frac{I_{0,j}}{\left(1 + \frac{2}{3} \kappa n_{t_-\omega,j}\right) \left(1 + A_w \left(\frac{w_g}{w}, \frac{w}{t}\right) \kappa n_{w_-\omega,j}\right) r_t r_{wg}}$$

<sup>15</sup>Y.-C. Hua, H.-L. Li, and B.-Y. Cao, "Thermal spreading resistance in ballistic-diffusive regime for GaN HEMTs," *IEEE Transactions on Electron Devices*, vol. 66, no. 8, pp. 3296–3301, 2019.

<sup>16</sup>Y. Shen, Y.-C. Hua, H.-L. Li, *et al.*, "Spectral thermal spreading resistance of wide-bandgap semiconductors in ballistic-diffusive regime," *IEEE Transactions on Electron Devices*, vol. 69, no. 6, pp. 3047–3054, 2022.

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#### Two-Thermal-Conductivity Model

$$k_1 = 94.47 \text{ W/mK}, k_2 = 47.38 \text{ W/mK}$$
  
 $T_{max} = T_0 + \frac{k_{\text{bulk}}}{k_1} P_1 R_1 + \frac{k_{\text{bulk}}}{k_2} P_2 R_2$ 

Where

$$\left\{ \begin{array}{ll} P_1 = \mathit{I}_{d} \mathit{V}_{d}, P_2 = 0, & \mathit{V}_{d} \leq \mathit{V}_{dsat} \\ P_1 = \mathit{I}_{d} \mathit{V}_{dsat}, P_2 = \mathit{I}_{d} \left( \mathit{V}_{d} - \mathit{V}_{dsat} \right), & \mathit{V}_{d} > \mathit{V}_{dsat} \end{array} \right.$$

 $R_1$  and  $R_2$  are the thermal resistance seen by HS1 and HS2 of the GaN layer, respectively.  $T_0$  is the maximum temperature of bottom of the GaN layer predicted by FEM.

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#### Validation of the Model

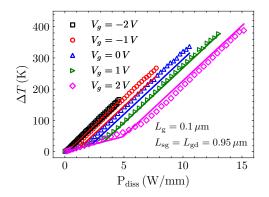


Figure 17: Maximum channel temperature rise versus total power dissipation  $P_{diss}$  at different biases.

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#### **Devices with Different Geometries**

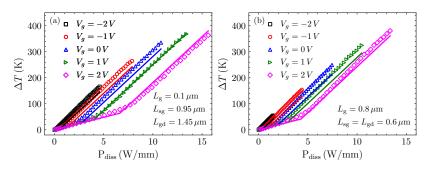


Figure 18: Maximum channel temperature rise versus total power dissipation  $P_{diss}$  at different biases.

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#### Conclusion

- Phonon ballistic effect can significantly increase the thermal resistance of the GaN layer and is highly bias-dependent.
- The cross-plane ballistic effect stays nearly constant at different biases. Whereas with the concentration of heat generation, the ballistic effect with the heat generation size comparable with MFP increases significantly.
- Based on the two-heat-source model, we proposed a two-thermal-conductivity model which provides a simple approach to incorporate the phonon ballistic effect with FEM without the need for complicated multiscale electrothermal simulations.

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